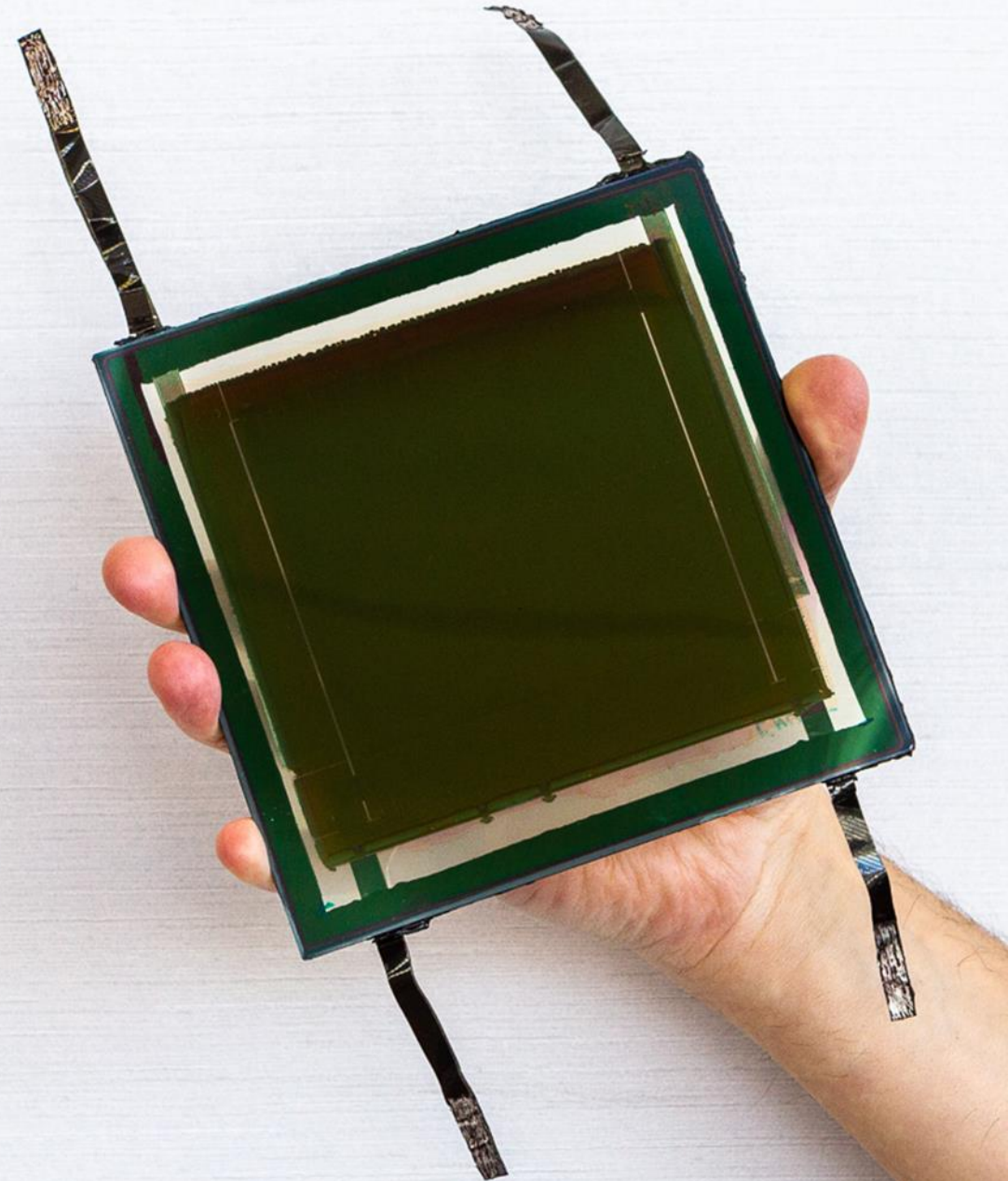


High Efficient Perovskite and Hybrid Tandem Devices

From lab scale to large area
deposition methods

Dr. V. Zardetto |

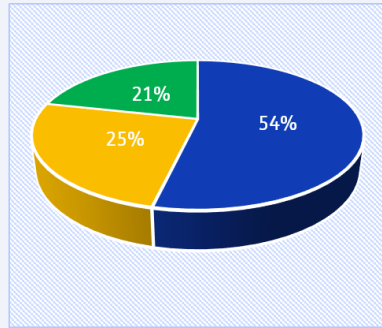


Outline

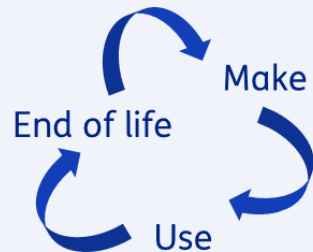
- TNO approach
- Small area perovskite single junction and hybrid tandem
- Moving to large area deposition methods
- Example of large area 4T and 2T tandem devices

TNO approach

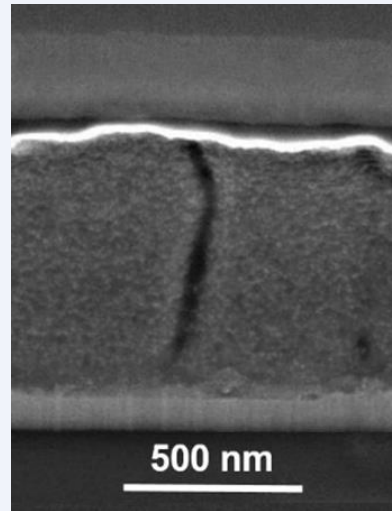
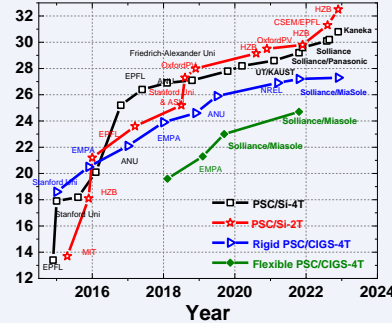
Costs



Sustainability & recycling



Performance



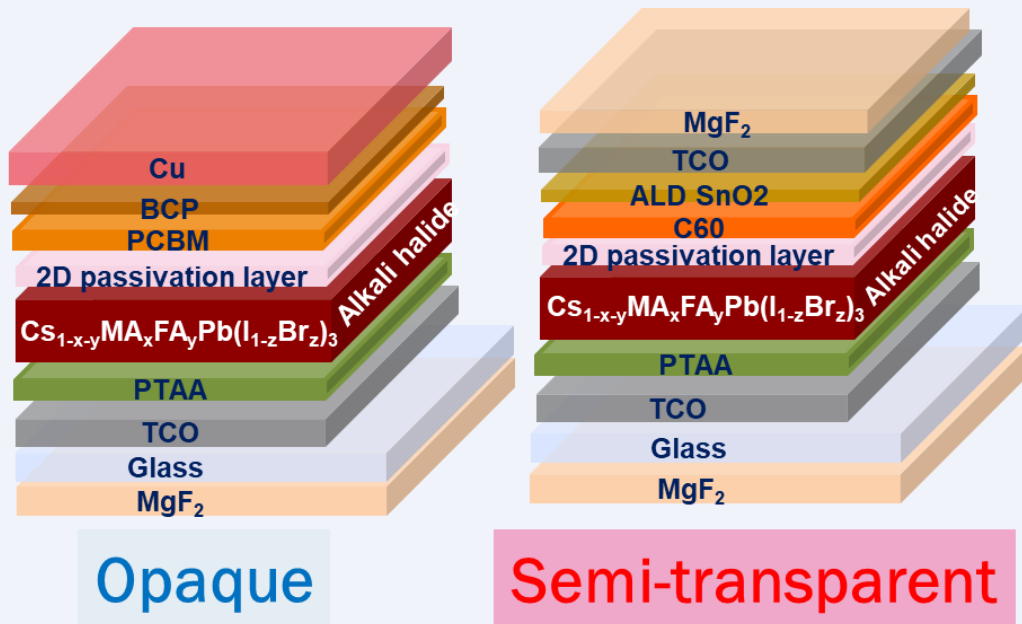
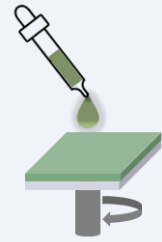
Stability



Scalability

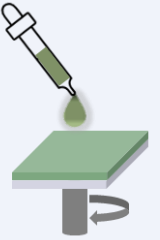


Lab scale efficient perovskite solar cells

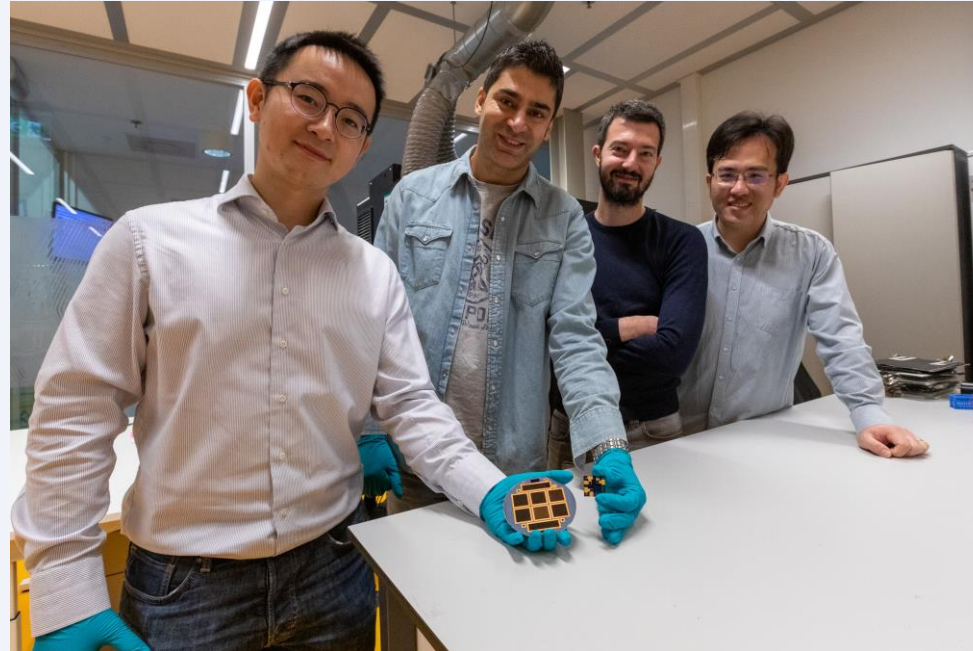


Cell type	Description	V_{oc} (mV)	J_{sc} (mA/cm ²)	FF (%)	PCE (%)
Opaque PSC (1.6eV)	Backward scan	1167	22.4	83.0	21.8
	Forward scan	1164	22.4	82.0	21.3
	10 min MPPT	-	-	-	21.9
ST-PSC (1.6eV)	Backward scan	1154	22.2	80.0	20.5
	Forward scan	1152	22.1	78.5	20.0
	5 min MPPT	-	-	-	20.6

Lab scale efficient perovskite solar cells



Record		Code	E31					
PV Device Performance Sheet		Index	t					
Manufacturer	TNO	Serial Number	2022-7-20 S4-cell4					
Module Type	Cell	Esti Code	XF812					
Module ID		Test Sequence	PS					
Mask area [mm ²]	9.01	Cells in parallel	1					
Module area [m ²]	0.00	Cell in series	1					
		Cell Structure	PSK					
Reference Detector	PX502A	Light Source	Wacom CSS					
Multiflash measurement	Y							
Electrical Performance Data								
	Isc [mA]	Voc [V]	Imp [mA]	Vmp [V]	Pmax [mW]	FF [%]	Cell Eff [%]	Mod Eff [%]
Measurement 1	1.977	1.139	1.838	0.963	1.77	78.59	19.6	
Measurement 2	---	---	---	---	---	---	---	---
Measurement 3	---	---	---	---	---	---	---	---
Result	1.977	1.139	1.838	0.963	1.770	78.59	19.64	---
Standard dev.	---	---	---	---	---	---	---	---
Additional Data								
	Tref	Tdut	Date	Time	File name			
Meas 1	25.0	24.6	05/08/2022	15:00	XF812_Manual_IV_final.stf			
Meas 2	---	---	---	---	---			
Meas 3	---	---	---	---	---			
Spectral Responsivity Fiche nr. [E33]	2435							
Mismatch	1.0028							
Final Values corrected to STC								
1000 Wm ⁻² , 25 °C and AM1.5 Global								
							k=2 [%]	
Isc	1.983	± 0.032	[mA]	± 1.6				
Voc	1.1394	± 0.0014	[V]	± 0.12				
Pmax	1.776	± 0.030	[mW]	± 1.7				
Remarks:	Tdut: average temperature of the device during the whole measurement.							
	Only one meas. perf. with Manual IV proc. Efficiency@STC (19.7±1.9)%							
Fiche No.	3548	Performance Executed	Name	B. Mihaylov	Signature			
Date	5-Aug-2022							



TU Delft

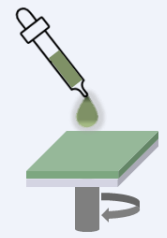
TNO

TU/e

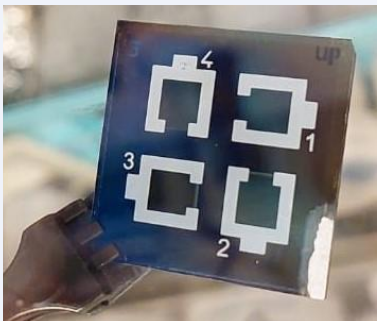
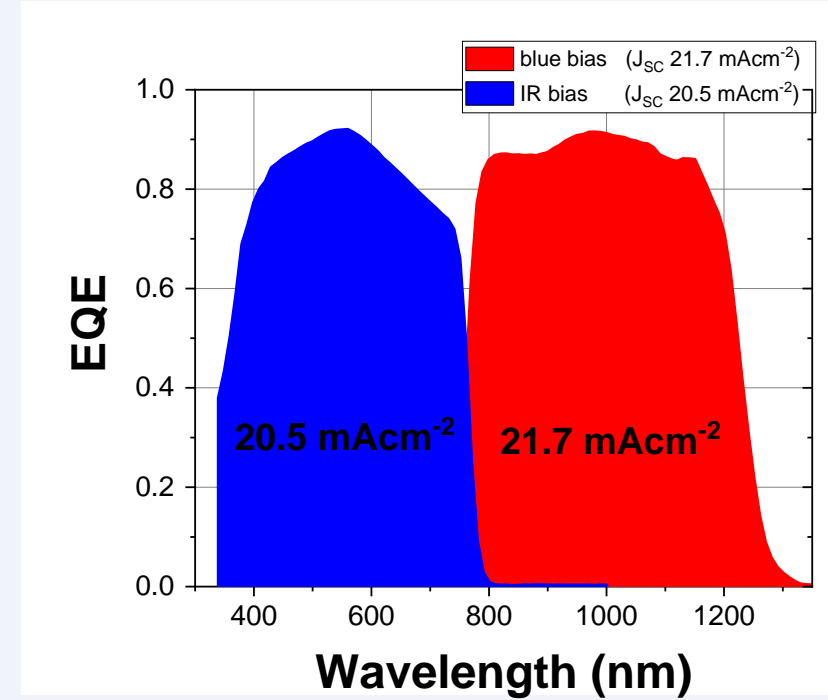
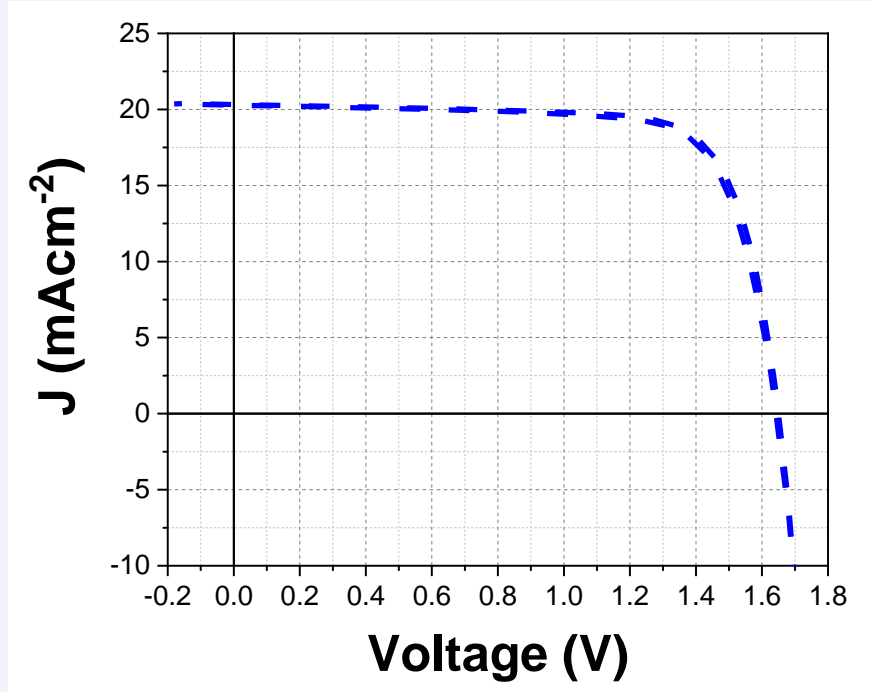
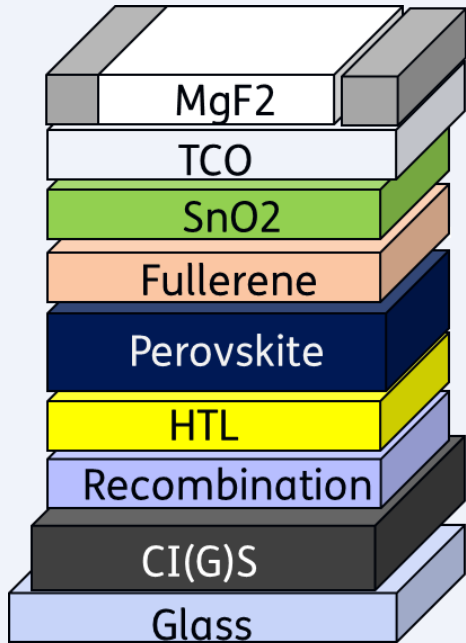
imec

SOLLIANCE

Cell type	Description	V _{oc} (mV)	J _{sc} (mA/cm ²)	FF (%)	PCE (%)
Perovskite cell Measured at ISPRA	Top cell	1139	22.0	78.6	19.7
TU Delft SHJ (M16884)	Filtered	711	17.8	82.0	10.4
4T Tandem	-	-	-	-	30.1



Lab scale efficient hybrid tandem solar cells

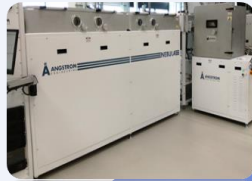


Scan	J_{SC} (mAcm ⁻²)	V_{OC} (mV)	FF (%)	PCE (%)	MPPT (%)
RV	20.3	1650	75.9	25.42	24.6
FW	20.3	1642	75.2	25.08	

Scaling up perovskite technology

Industrial relevant deposition processing

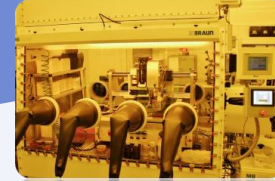
▪ Sputter



▪ Evaporation



▪ Slot die



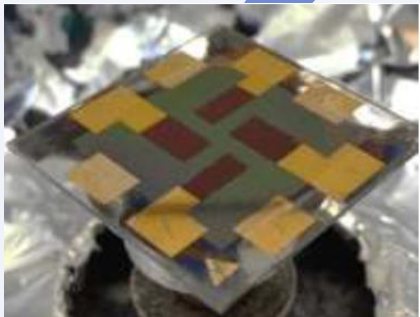
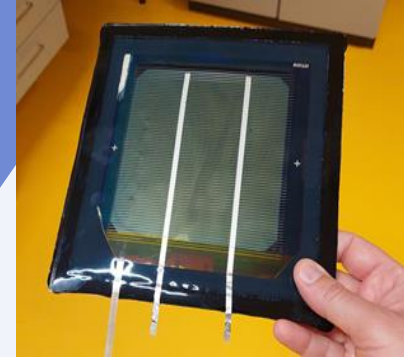
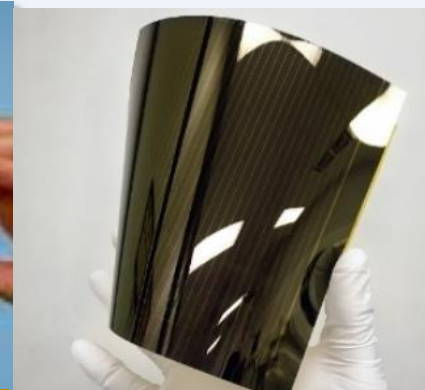
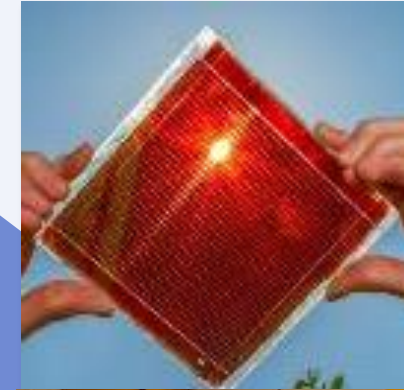
▪ sALD



▪ Laser



▪ Encapsulation

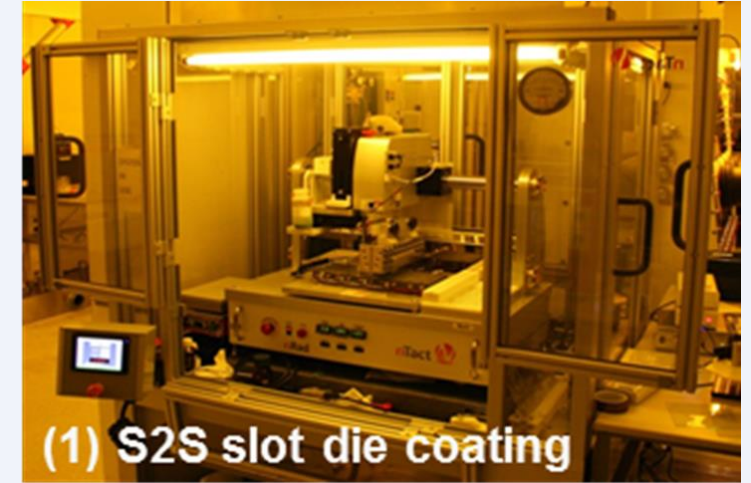


- Proof of concept at intermediate area
- Transfer of the recipe
- Ambient and/or protected atmosphere
- Evaluate risks and mitigations
- Process optimization

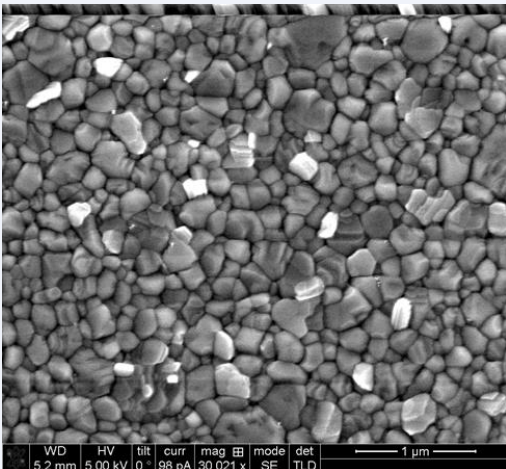
>100 cm²

From spin coating to slot die coating

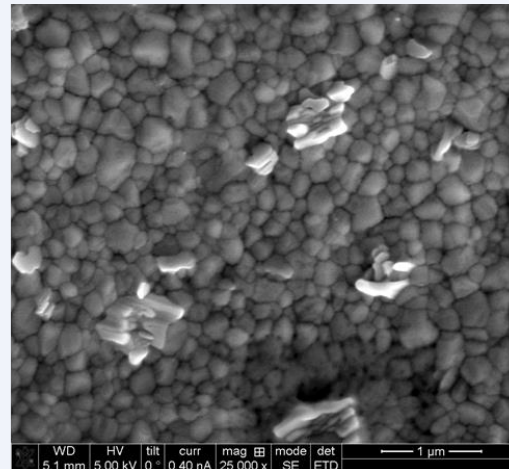
- ❑ Ink engineering: stoichiometry, solvent system, additives
- ❑ Quenching crystallization processes: gas, vacuum, thermal over 6" or 12"
- ❑ Glass, PET, Metals, bottom cells as substrates



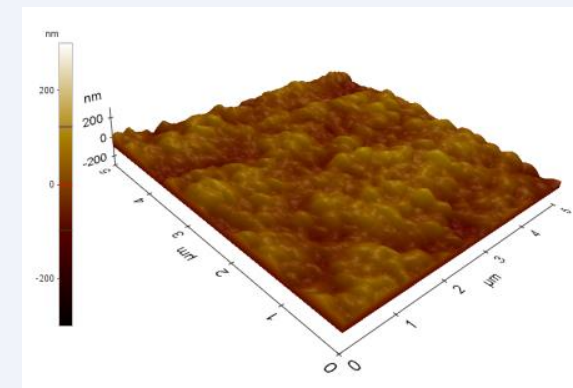
Spin coating



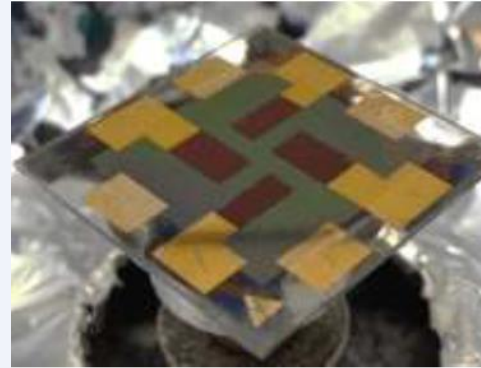
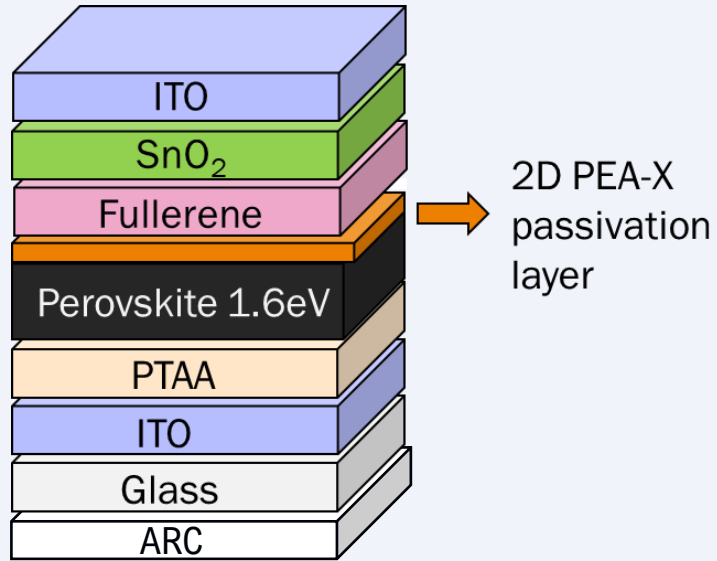
Slot die coating



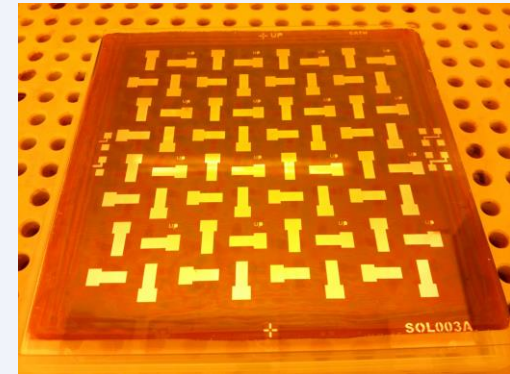
Roughness < 15nm



From spin coating to slot die coating



Spin coating
+ gas quenching

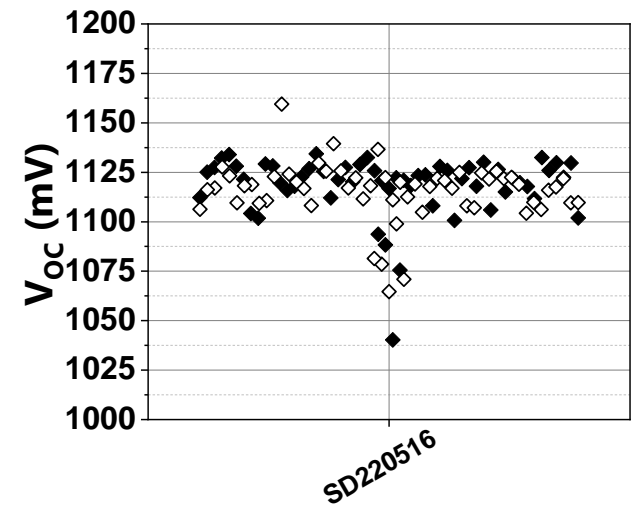
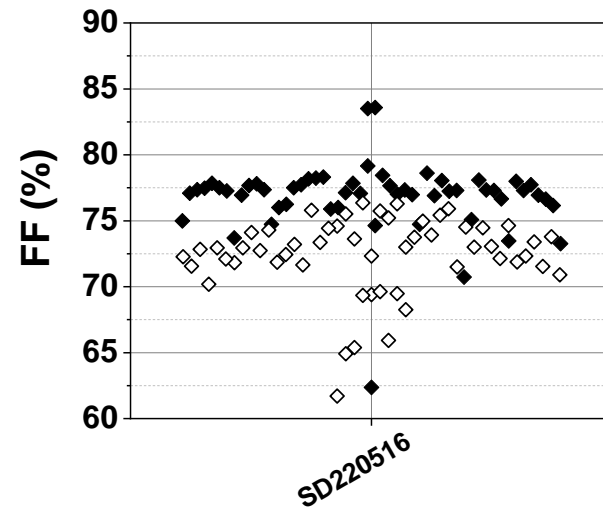
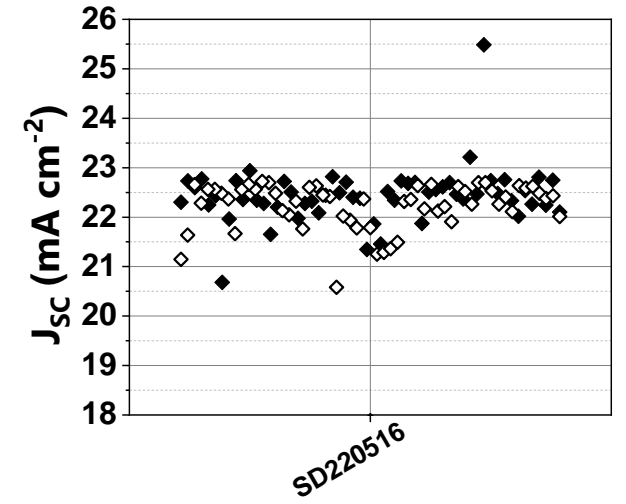
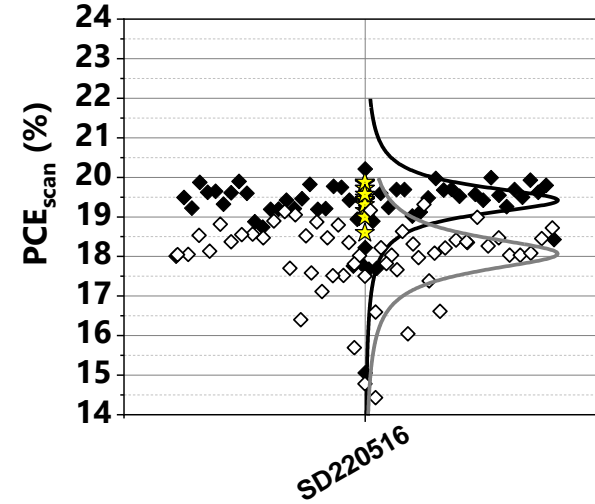
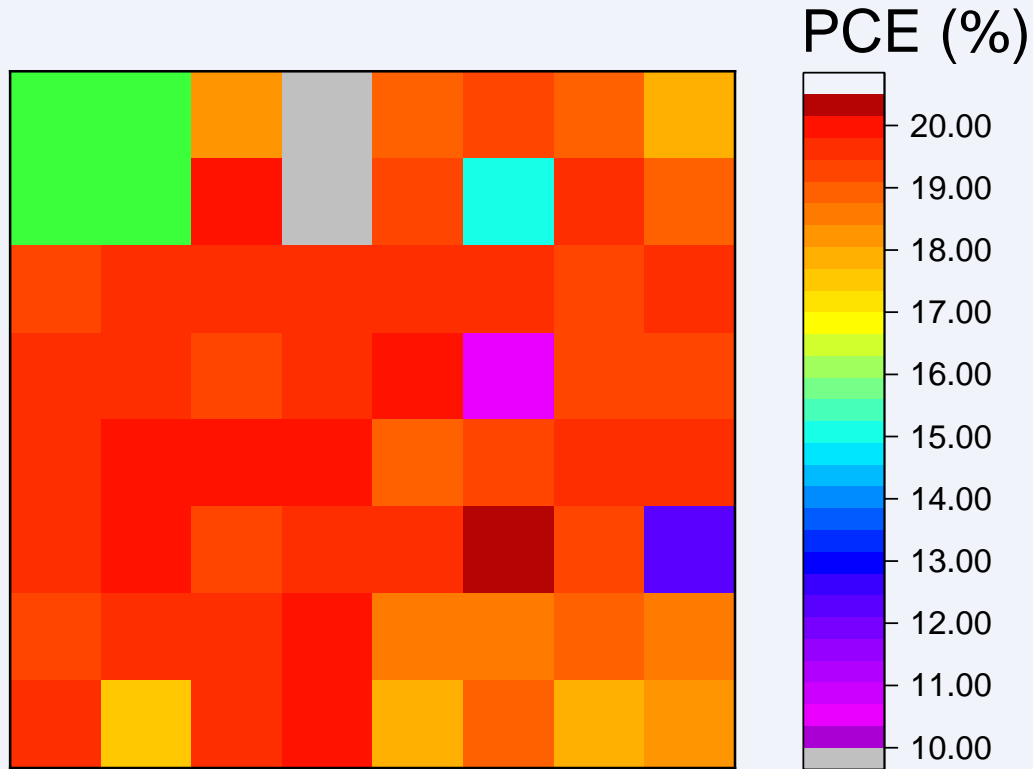


Slot die coating
+ vacuum quenching

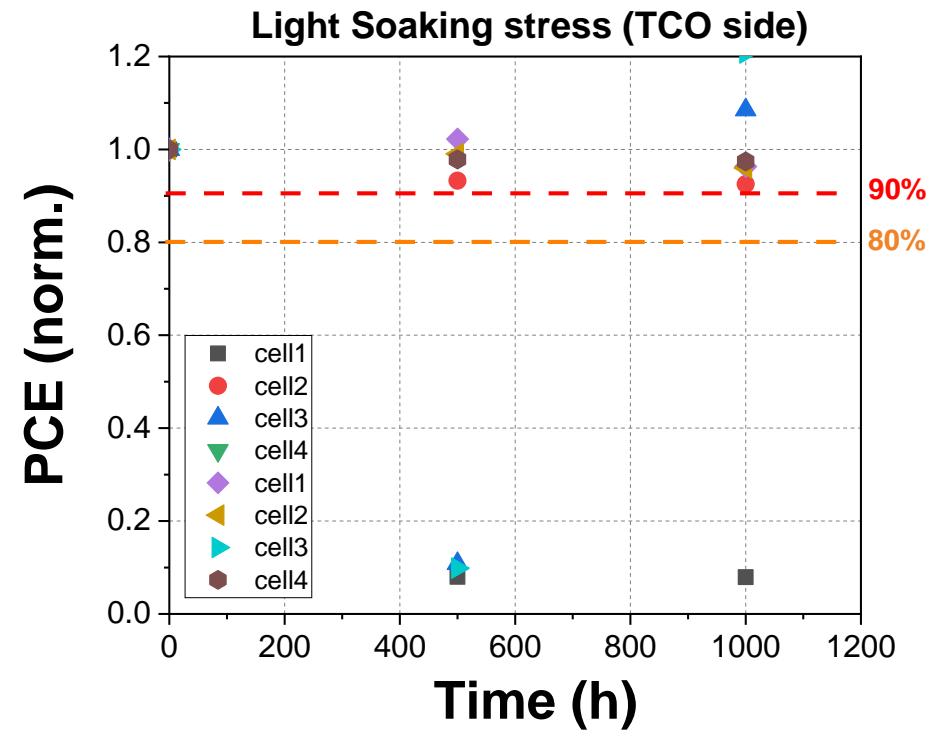
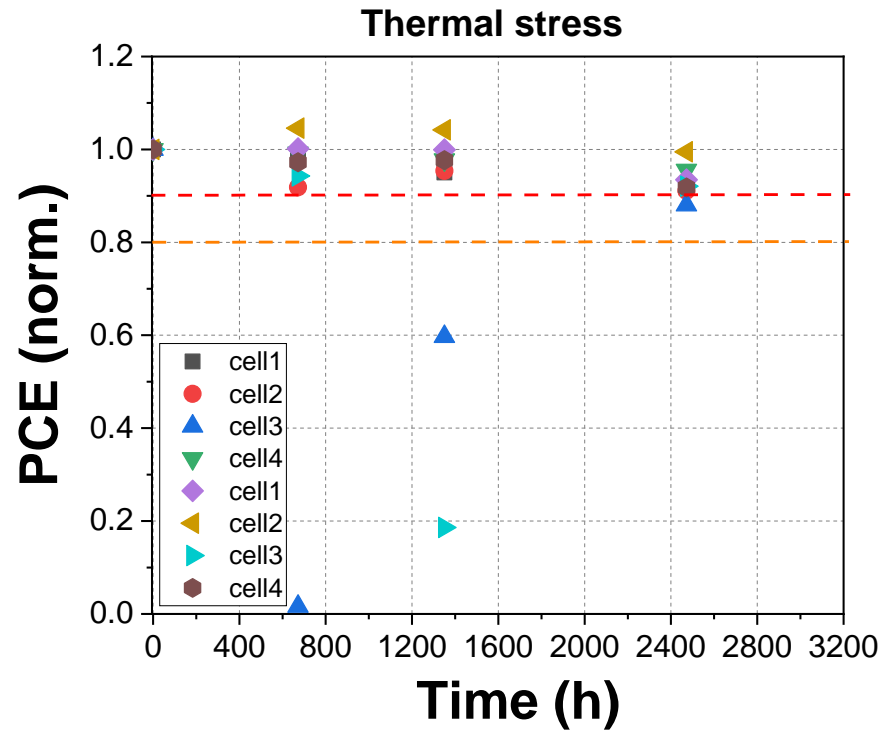
Type		J _{sc} (mAcm ²)	V _{oc} (mV)	FF (%)	PCE (%)	MPPT (%)
Spin coating	REV	21.6	1128	79.8	19.5	19.6
	FORW	21.6	1122	76.8	18.6	
Slot die coating	REV	22.7	1122	77.9	19.9	19.9
	FORW	22.6	1122	75.3	19.2	

Homogeneity upscaled ST-PSC

← Coating direction



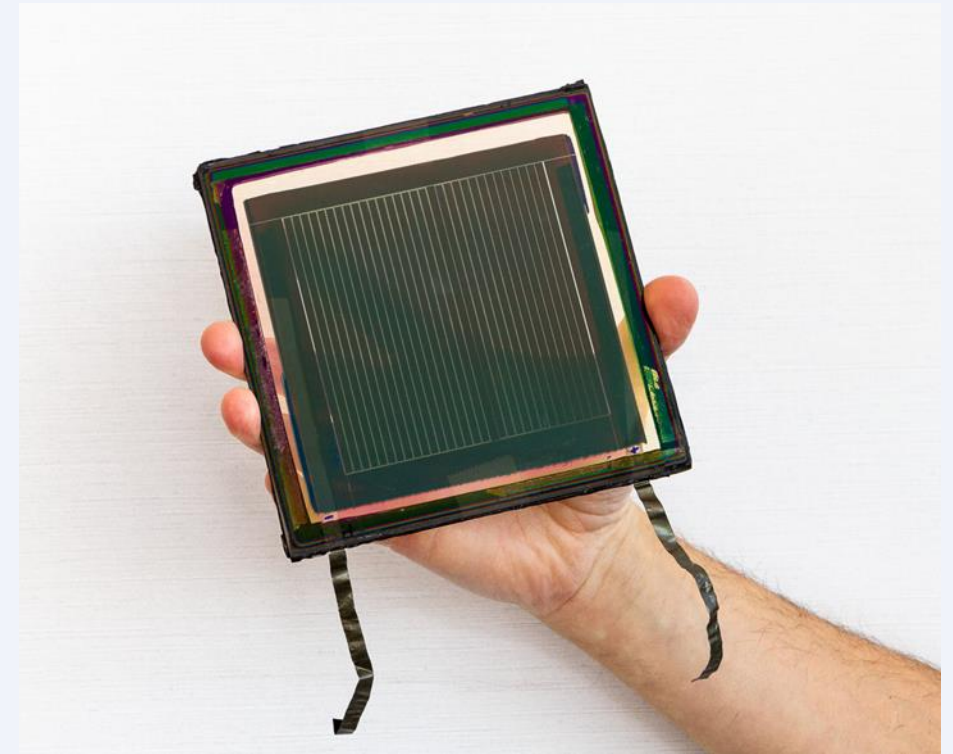
Stability of upscaled ST-PSC



- ❑ Unencapsulated ST-PSCs retain more than 90% after 2400hrs under thermal stress (85°C in N₂)
- ❑ 1000h light soaking test passed with unencapsulated ST-PSCs (40°C in N₂)

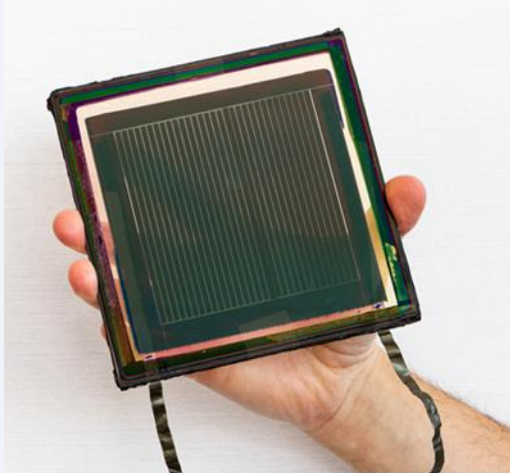
Semitransparent module

- **Current generation semi-transparent modules:**
 - p-i-n architecture
 - Aperture area: 100 cm²
 - Geometrical FF.: 92%
 - Adopted for 4T architecture with c-Si and CIGS
- **Scalable fabrication**
 - Front TCO: **highly near infrared transparent TCO**
 - Slot die coating for HTL, Perovskite, **passivation layer**
 - **Evaporation fullerene**
 - **Spatial Atomic Layer Deposition**
 - Back TCO: Sputtering ITO
 - Laser patterning for P1,P2,P3

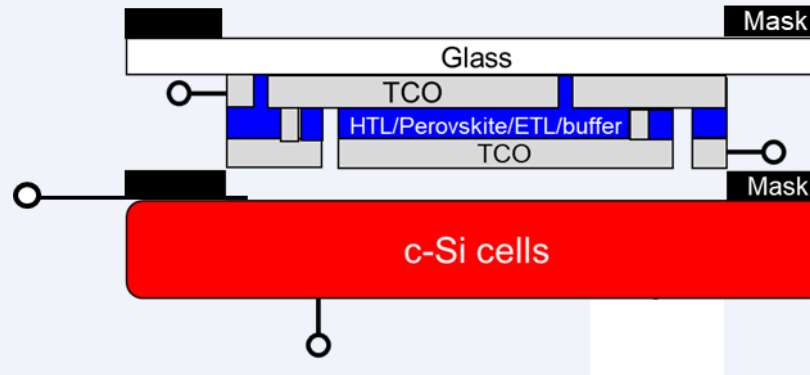


Type		I _{sc} (mA)	V _{oc} (V)	FF (%)	PCE (%)
ST-Module (1.6eV) (100cm²)	REV	63	35.5	70.5	15.98
	FORW	63	35.2	70.9	15.94
	MPPT				16.05
					17.4 (act.area)

Large area 4T area matched Tandem



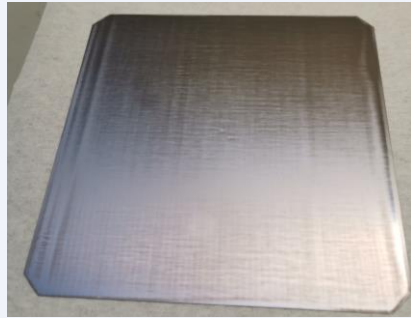
+



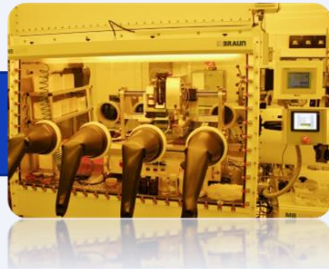
Type		I_{sc} (A)	V_{oc} (V)	FF (%)	PCE (%)
ST-Module (1.6eV) (100cm ²)	REV	0.063	35.5	70.5	15.98
	FORW	0.063	35.2	70.9	15.94
	MPPT				16.05
SHJ (1.1eV) (Masked 100cm ²)	SJ	3.93	0.717	78.8	22.21
	Bottom	1.73	0.704	78.8	9.59
4 TANDEM					25.64

From glass to c-Si and flexible CIGS bottom cells

Commercial c-Si



▪ Slot die



▪ Spatial ALD



▪ Sputter



▪ Screen printing



Commercial flexible CIGS



▪ ALD



▪ Slot die



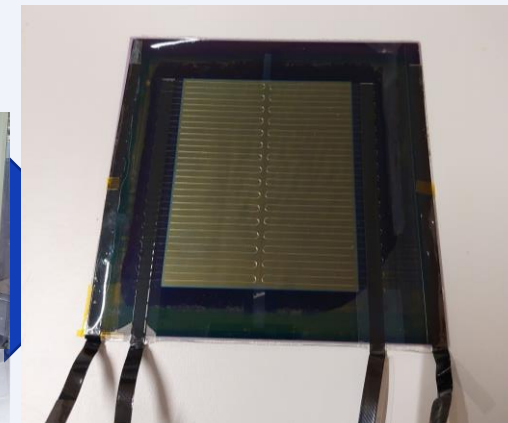
▪ Evaporator



▪ Spatial ALD



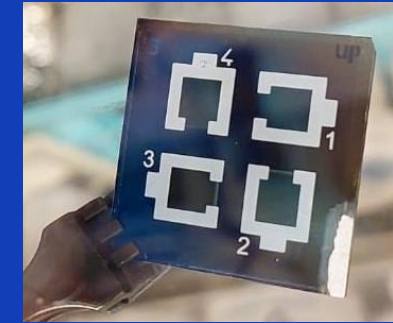
▪ Sputter



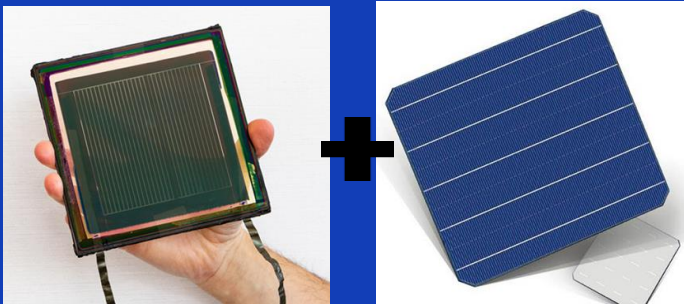
Theme name

Conclusion

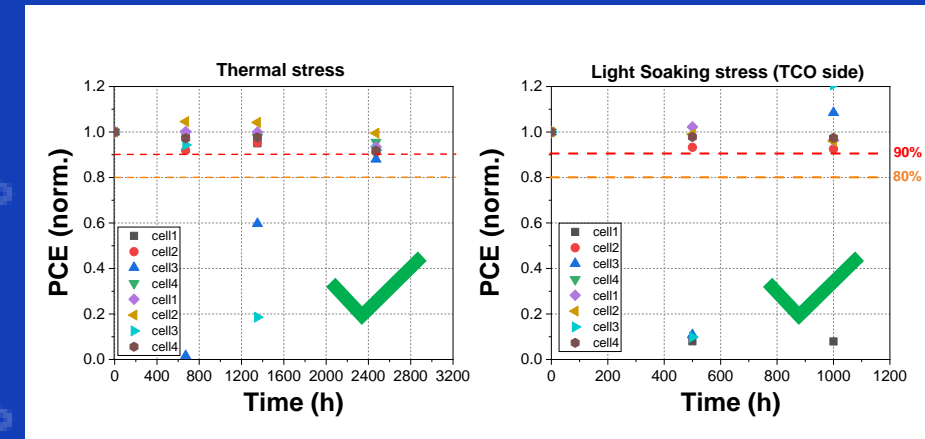
- ❑ High efficient SJ (>20%) and hybrid tandem PSC-CIGS (24.6%)
- ❑ No performance loss in scaling up
- ❑ Light and thermal stability
- ❑ 25.6% PCE for 100 cm² area-matched 4T PSC/c-Si tandem
- ❑ First prototypes of large area 2T PSC/CIGS and PSC/c-Si



4T area matched



2T hybrid tandems



Thank you for your attention

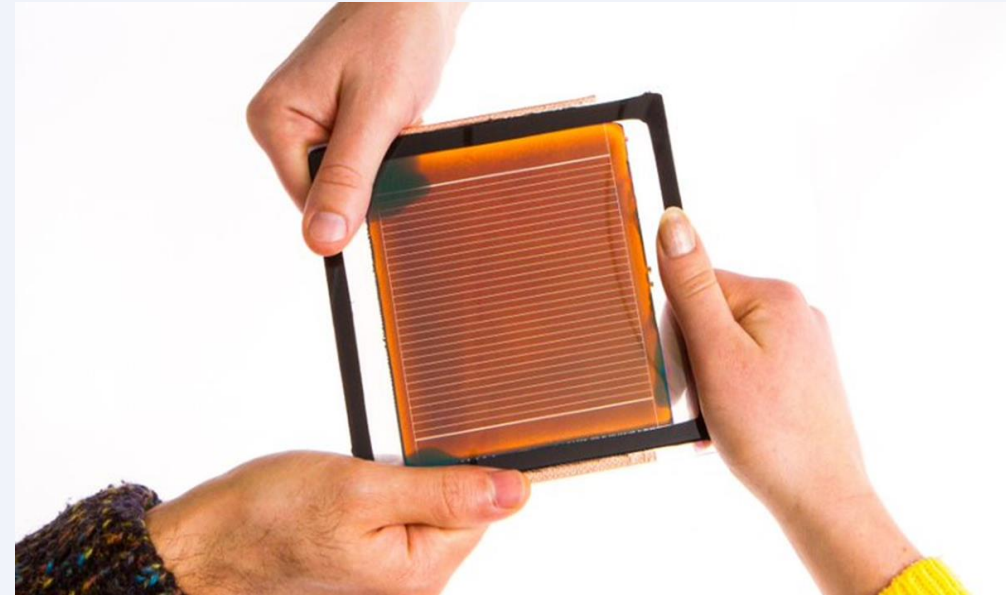
Acknowledgment

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Adriana Creatore
Rene Janssen



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Thank you for your attention

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LIMITLESS (TKI-PPS, TEUE1921202)

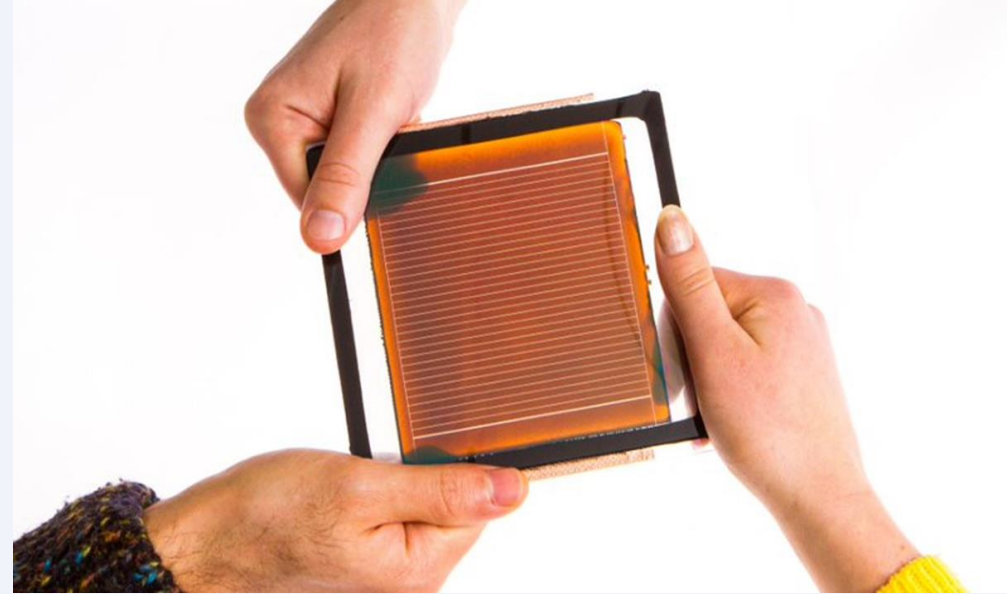
LAFLEX2T (TKI, TEUE119006)

HIPERXL (HORIZON 2020, Cofund ERA-NET Action, N° 691664)

FIT4MARKET (HER+21-02920432)



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Lab scale efficient perovskite solar cells

Blade coat of the perovskite with environmentally friendly perovskite ink



Antisolvent quenching

